

# **Operation and Safety Manual TOUCAN 1010 TOUCAN 1010I**





**31210005** January 01, 2010

## FOREWORD

This manual is a very important tool! Keep it with the machine at all times.

The purpose of this manual is to provide owners, users, operators, lessors, and lessees with the precautions and operating procedures essential for the safe and proper machine operation for its intended purpose.

Due to continuous product improvements, JLG Industries, Inc. reserves the right to make specification changes without prior notification. Contact JLG Industries, Inc. for updated information.

#### Other Publications Available :

Service and Maintenance Manual	MA0235
Illustrated Parts Manual	
Hydraulic schematic	FL0137
Electrical schematic	ELE241

## SAFETY ALERT SYMBOLS AND SAFETY SIGNAL WORDS



This is the Safety Alert Symbol. It is used to alert you to the potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

## **DANGER**

INDICATES AN IMMINENTLY HAZARDOUS SITUATION. IF NOT AVOIDED, <u>WILL</u> RESULT IN SERIOUS INJURY OR DEATH. THIS DECAL WILL HAVE A RED BACKGROUND.

## A WARNING

INDICATES A POTENTIALITY HAZARDOUS SITUATION. IF NOT AVOIDED, <u>COULD</u> RESULT IN SERIOUS INJURY OR DEATH. THIS DECAL WILL HAVE AN ORANGE BACKGROUND.

## 

INDICATES A POTENTIALITY HAZARDOUS SITUATION. IF NOT AVOIDED, <u>MAY</u> RESULT IN MINOR OR MODERATE INJURY. IT MAY ALSO ALERT AGAINST UNSAFE PRACTICES.

INDICATES PROCEDURES ESSENTIAL FOR SAFE OPERATION. THIS DECAL WILL HAVE A YELLOW BACKGROUND.

## **WARNING**

THIS PRODUCT MUST COMPLY WITH ALL SAFETY RELATED BUL-LETINS, CONTACT JLG INDUSTRIES, INC. OR THE LOCAL AUTHO-RIZED JLG REPRESENTATIVE FOR INFORMATION REGARDING SAFETY-RELATED BULLETINS WHICH MAY HAVE BEEN ISSUED FOR THIS PRODUCT.

#### IMPORTANT

JLG INDUSTRIES, INC. SENDS SAFETY RELATED BULLETINS TO THE OWNER OF RECORDS OF THIS MACHINE. CONTACT JLG INDUSTRIES, INC. TO ENSURE THAT THE CURRENT OWNER RECORDS ARE UPDATED AND ACCURATE.

## IMPORTANT

JLG INDUSTRIES, INC. MUST BE NOTIFIED IMMEDIATELY IN ALL INSTANCES WHERE JLG PRODUCTS HAVE BEEN INVOLVED IN AN ACCIDENT INVOLVING BODILY INJURY OR DEATH OF PER-SONNEL OR WHEN SUBSTANTIAL DAMAGE HAS OCCURRED TO PERSONAL PROPERTY OR THE JLG PRODUCT.

#### For:

- Accident Reporting
- Product Safety Publications
- Current Owner Updates
- Questions Regarding Product Safety
- CONTACT:

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## **REVISION LOG**

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## **SECTION 1. SAFETY PRECAUTIONS**

## 1.1 GENERAL

This section outlines the necessary precautions for proper and safe machine operation and maintenance. For proper machine use, it is mandatory that a daily routine is established based on the content of this manual. A maintenance program, using the information provided in this manual and the Service and Maintenance Manual, must also be established by a qualified person and followed to ensure the machine is safe to operate.

If there are any questions with regard to safety, training, inspection, maintenance, application, and operation, please contact JLG Industries, Inc. ("JLG").

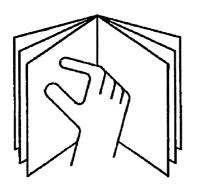
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FAILURE TO COMPLY WITH THE SAFETY PRECAUTIONS LISTED IN THIS MANUAL COULD RESULT IN MACHINE DAMAGE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

## **1.2 PRE-OPERATION**

#### **Operator Training and Knowledge**

• Read and understand this manual before operating the machine.



- Do not operate this machine until complete training is performed by authorized persons.
- Only authorized and qualified personnel can operate the machine.
- Read, understand, and obey all DANGERS, WARNINGS, CAUTIONS, and operating instructions on the machine and in this manual.
- Use the machine in a manner which is within the scope of its intended application set by JLG.
- All operating personnel must be familiar with the emergency controls and emergency operation of the machine as specified in this manual.
- Read, understand, and obey all applicable employer, local, and governmental regulations as they pertain to operation of the machine.

#### **Workplace Inspection**

- The operator is to take safety measures to avoid all hazards in the work area prior to machine operation.
- Do not operate or raise the platform while on trucks, trailers, railway cars, floating vessels, scaffolds or other equipment unless approved in writing by JLG.
- Do not operate the machine in hazardous environments unless approved for that purpose by JLG.
- Be sure that the ground conditions are able to support the maximum load of the machine.
- This machine can be operated in temperatures of -20°C to 40°C. Consult JLG for operation outside this range.
- This machine must be used in a sufficient ambiant light.

#### **Machine Inspection**

- Before machine operation, perform inspections and functional checks. Refer to Section 2 of this manual for detailed instructions.
- Do not operate this machine until it has been serviced and maintained according to requirements specified in the Service and Maintenance Manual.
- Be sure the footswitch and all other safety devices are operating properly. Modification of these devices is a safety violation.



MODIFICATION OR ALTERATION OF AN AERIAL WORK PLATFORM SHALL BE MADE ONLY WITH WRITTEN PERMISSION FROM THE MANUFACTURER.

- Do not operate any machine on which safety or instruction placards or decals are missing or illegible.
- Avoid any buildup of debris on the platform floor. Keep mud, oil, grease, and other slippery substances from footwear and platform floor.
- Do not clean electrical components with a high pressure cleaner.

## **1.3 OPERATION**

#### General

- Do not use the machine for any purpose other than positioning personnel, their tools, and equipment.
- Never operate a machine that is not working properly. If a malfunction occurs, shut down the machine.
- Never slam a control switch or lever through neutral to an opposite direction. Always return switch to

neutral and stop before moving the switch to the next function. Operate controls with slow and even pressure.

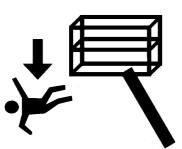
- Park the machine in stowed position when not in service.
- Do not allow personnel to tamper with or operate the machine from the ground with personnel in the platform, except in an emergency.
- Do not carry materials directly on platform railing unless approved by JLG.
- When two persons are in the platform, the operator shall be responsible for all machine operations.
- Always ensure that power tools are properly stowed and never left hanging by their cord from the platform work area.
- Supplies or tools which extend outside the platform are prohibited unless approved by JLG.
- When driving, always position extending structure over rear axle in line with the direction of travel. Remember, if extending structure is over the front axle, steer and drive functions will be reversed.
- Do not assist a stuck or disabled machine by pushing, pulling, or by using extending structure functions. Only pull the unit from the towing points on the chassis.
- Do not place extending structure or platform against any structure to steady the platform or to support the structure.
- Stow extending structure and shut off all power before leaving machine.

#### **Trip and Fall Hazards**

JLG recommends that occupants of the platform wear a full body harness with a lanyard attached to an authorized lanyard anchorage point. For further information regarding fall protection requirements on JLG products, contact JLG Industries, Inc.



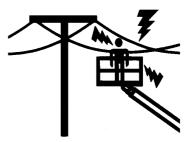
• Before operating the machine, make sure all gates are closed and fastened in their proper position.

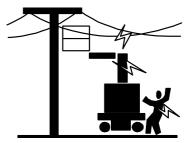


- Keep both feet firmly positioned on the platform floor at all times. Never use ladders, boxes, steps, planks, or similar items on platform to provide additional reach.
- Always enter or leave the platform using the access gate.
- Use extreme caution when entering or leaving platform. Be sure that the mast assembly is fully lowered. Face the machine, maintain "three point contact" with the machine, using two hands and one foot or two feet and one hand during entry and exit.

#### **Electrocution Hazards**

• This machine is not insulated and does not provide protection from contact or proximity to electrical current.





- Maintain distance from electrical lines, apparatus, or any energized (exposed or insulated) parts according to the Minimum Approach Distance (MAD) as shown in Table 1-1.
- Allow for machine movement and electrical line swaying.

#### Table 1-1. Minimum Approach Distance (M.A.D.)

Voltage Range (Phase to Phase)	MINIMUM APPROACH DISTANCE in Meters			
0 to 50 kV	3			
Over 50 kV to 200 kV	5			
Over 200 kV to 350 kV	6			
Over 350 kV to 500 kV	8			
Over 500 kV to 750 kV	11			
Over 750 kV to 1000 kV	14			
NOTE: This requirement shall apply except where employer, local or governmental regulations are more stringent.				

## **DANGER**

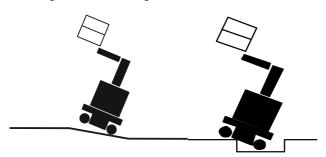
DO NOT MANOEUVER MACHINE OR PERSONNEL INSIDE PROHIBITED ZONE (MAD). ASSUME ALL ELECTRICAL PARTS AND WIRING ARE ENERGIZED UNLESS KNOWN OTHERWISE.

Maintain a clearance of at least 3 m between any part of the machine and its occupants, their tools and their equipment from any electrical line or apparatus carrying up to 50 000 volts. A 0.3 m additional clearance is required for every additional 30 000 volts or less.

The minimum approach distance may be reduced if insulating barriers are installed to prevent contact and the barriers are rated for the voltage of the line being guarded. These barriers shall not be part of (or attached to) the machine. The minimum approach distance shall be reduced to a distance within the designed working dimensions or the insulating barrier. This determination shall be made by a qualified person in accordance with employer, local or governmental requirements for work practices near energized equipment.

#### **Tipping Hazards**

• The user should be familiar with the surface before driving. Do not exceed the allowable sideslope and grade while driving.

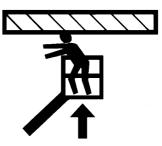


- Never exceed the maximum platform capacity. Distribute loads evenly on platform floor.
- Before driving on floors, bridges, trucks, and other surfaces, check allowable capacity of the surfaces. Check the ramp or slope for good adhesion of the wheels. Ensure that the driving surfaces are free of moisture, ice, grease or from any other substance that could affect wheel adhesion.
- Do not elevate platform or drive with platform elevated while on a sloping, uneven, or soft surface.
- Do not raise the platform or drive from an elevated position unless the machine is on firm, level surfaces and evenly supported.
- When travelling on slopes (Refer to section 8), the platform MUST be fully lowered, the machine MUST travel in second gear. It is recommended to drive up the slope in FORWARD gear and to REVERSE down the slope as the machine will perform better.

- Keep the chassis of the machine at least 0.6 m from holes, bumps, drop-offs, obstructions, debris, concealed holes, and other potential hazards on the floor/surface.
- Do not push or pull any object with the extending structure.
- Never attempt to use the machine as a crane. Do not tie-off machine to any adjacent structure.
- Do not operate the machine when wind conditions exceed the rating specified on the manufacturer's nameplate.
- Do not increase the surface area of the platform or the load. Increase of the area exposed to the wind will decrease stability.
- Do not increase the platform size with unauthorized deck extensions or attachments.
- If extending structure assembly or platform is in a position that one or more wheels are off the ground, all persons must be removed before attempting to stabilize the machine. Use appropriate equipment to stabilize machine and remove personnel.

#### **Crushing and Collision Hazards**

- Approved head gear must be worn by all operating and ground personnel.
- Check work area for clearances overhead, on sides, and bottom of platform when lifting, slewing or lowering platform, and driving.



- During operation, keep all body parts inside platform railing.
- Always post a lookout when driving in areas where vision is obstructed.
- Keep non-operating personnel at least 1.8 m away from machine during all driving and slewing operations.
- Limit travel speed according to conditions of ground surface, congestion, visibility, slope, location of personnel, and other factors which may cause collision or injury to personnel.
- Be aware of stopping distances in all drive speeds. When driving in high speed, slow down the machine using the controller before stopping.
- Do not use high speed drive in restricted or close quarters or when driving in reverse.

- Exercise extreme caution at all times to prevent obstacles from striking or interfering with operating controls and persons in the platform.
- Be sure that operators of other overhead and floor level machines are aware of the aerial work platform's presence. Disconnect power to overhead cranes.
- Warn personnel not to work, stand, or walk under a raised extending structure or platform. Position barricades on floor if necessary.

## 1.4 TOWING, LIFTING, AND HAULING

- Never allow personnel in platform while towing, lifting, or hauling.
- This machine should not be towed, except in the event of emergency, malfunction, power failure, or loading/unloading. Refer to the Emergency Procedures section of this manual for emergency towing procedures.
- Ensure extending structure is in the stowed position prior to towing, lifting or hauling. The platform must be completely empty of tools.
- When lifting machine, lift only at designated areas of the machine. Lift the unit with equipment of adequate capacity.
- Refer to the Machine Operation section of this manual for lifting information.

## 1.5 ADDITIONAL HAZARDS / SAFETY

- Do not use machine as a ground for welding.
- When performing welding or metal cutting operations, precautions must be taken to protect the chassis from direct exposure to weld and metal cutting spatter.
- Battery fluid is highly corrosive. Avoid contact with skin and clothing at all times.
- Charge batteries only in a well ventilated area.

## SECTION 2. USER RESPONSIBILITIES, MACHINE PREPARATION, AND INSPECTION

## 2.1 PERSONNEL TRAINING

The aerial platform is a personnel handling device; so it is necessary that it be operated and maintained only by trained personnel.

Persons under the influence of drugs or alcohol or who are subject to seizures, dizziness or loss of physical control must not operate this machine.

#### **Operator Training**

Operator training must cover :

- 1. Use and limitations of the controls in the platform and at the ground, emergency controls and safety systems.
- 2. Control labels, instructions, and warnings on the machine.
- **3.** Rules of the employer and government regulations.
- 4. Use of approved fall protection device.
- 5. Enough knowledge of the mechanical operation of the machine to recognize a malfunction or potential malfunction.
- **6.** The safest means to operate the machine where overhead obstructions, other moving equipment, and obstacles, depressions, holes, drop-offs.
- 7. Means to avoid the hazards of unprotected electrical conductors.
- 8. Specific job requirements or machine application.

#### **Training Supervision**

Training must be done under the supervision of a qualified person in an open area free of obstructions until the trainee has developed the ability to safely control and operate the machine.

#### **Operator Responsibility**

The operator must be instructed that he/she has the responsibility and authority to shut down the machine in case of a malfunction or other unsafe condition of either the machine or the job site.

# 2.2 PREPARATION, INSPECTION, AND MAINTENANCE

The following table covers the periodic machine inspections and maintenance required by JLG Industries, Inc. Consult local regulations for further requirements for aerial work platforms. The frequency of inspections and maintenance must be increased as necessary when the machine is used in a harsh or hostile environment, if the machine is used with increased frequency, or if the machine is used in a severe manner.

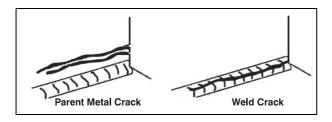
Туре	Frequency	Primary Responsibility	Service Qualification	Reference	
Pre-Start Inspec- tion	Before using each day; or whenever there's an Operator change.	User or Operator	User or Operator	Operator and Safety Man- ual	
Pre-Delivery Inspection (See Note)	Before each sale, lease, or rental delivery.	Owner, Dealer, or User	Qualified JLG Mechanic	Service and Maintenance Manual and applicable JLG inspection form	
Frequent Inspection (See Note)	In service for 3 months or 150 hours, which- ever comes first; or Out of service for a period of more than 3 months; or Purchased used.	Owner, Dealer, or User	Qualified JLG Mechanic	Service and Maintenance Manual and applicable JLG inspection form	
Annual Machine Inspection (See Note)	Annually, no later than 13 months from the date of prior inspection.	Owner, Dealer, or User	Qualified JLG Mechanic	Service and Maintenance Manual and applicable JLG inspection form	
Preventative Maintenance	At intervals as specified in the Service and Maintenance Manual.	Owner, Dealer, or User	Qualified JLG Mechanic	Service and Maintenance Manual	

#### Table 2-1.Inspection and Maintenance Table

## 2.3 PRE-START INSPECTION

The Pre-Start Inspection should include each of the following :

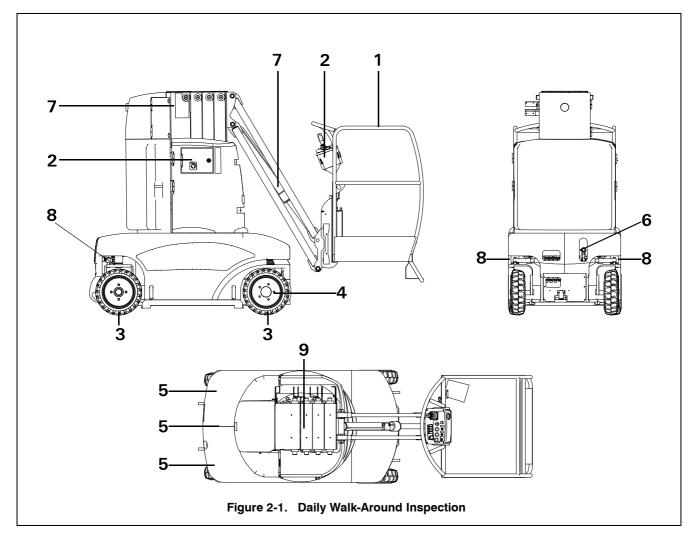
- 1. Cleanliness Check all surfaces for leakage (oil or battery fluid) or foreign objects. Report any leakage to the proper maintenance personnel.
- Structure Inspect the machine structure for dents, damage, weld or parent metal cracks or other discrepancies.



- **3. Decals and Placards** Check all for cleanliness and legibility. Make sure none of the decals and placards are missing. Make sure all illegible decals and placards are cleaned or replaced.
- Operation and Safety Manuals Make sure a copy of the Operator and Safety Manual, AEM Safety Manual (ANSI markets only), and ANSI Manual of Responsibilities (ANSI markets only) is enclosed in the weather resistant storage container.
- 5. "Walk-Around" Inspection Refer to Figure 2-1.
- 6. Battery Charge as required.
- 7. Hydraulic Oil Check the hydraulic oil level. Ensure hydraulic oil is added as required.
- 8. Accessories/Attachments Reference the Operator and Safety Manual of each attachment or accessory installed upon the machine for specific inspection, operation, and maintenance instructions.
- Function Check Once the "Walk-Around" Inspection is complete, perform a function check (section 2.3.2) of all systems in an area free of overhead and ground level obstructions. Refer to Section 4 for more specific operating instructions.

## **WARNING**

IF THE MACHINE DOES NOT OPERATE PROPERLY, TURN OFF THE MACHINE IMMEDIATELY! REPORT THE PROBLEM TO THE PROPER MAINTENANCE PERSONNEL. DO NOT OPERATE THE MACHINE UNTIL IT IS DECLARED SAFE FOR OPERATION.



#### 2.3.1 Walk-Around Inspection

Begin the "Walk-Around Inspection" at Item 1, as noted on the diagram. Continue checking each item in sequence for the conditions listed in the following checklist.

## 

TO AVOID POSSIBLE INJURY, BE SURE MACHINE POWER IS OFF. DO NOT OPERATE MACHINE UNTIL ALL MALFUNCTIONS HAVE BEEN CORRECTED.

**INSPECTION NOTE** : On all components, make sure there are no loose or missing parts, that they are securely fastened, and no visible damage, leaks or excessive wear exists in addition to any other criteria mentioned.

- 1. Platform Guardrails and Gate Footswitch works properly, not modified, disabled or blocked. The gate opens and closes properly.
- 2. Platform & Ground Control Consoles Switches and levers return to neutral, decals/placards secure and legible, control markings legible.

- 3. Wheel/Tire Assemblies Properly secured, no missing lug nuts.
- 4. Drive Motor, Brake No evidence of leakage.
- 5. Hood Assemblies See Inspection Note.
- 6. Hand Pump See Inspection Note.
- All Hydraulic Cylinders No visible damage; pivot pins and hydraulic hoses undamaged, not leaking.
- 8. Steering Spindles See Inspection Note.
- 9. Lifting Chains, Chain Yokes and Clevis Pins -Must be installed and in good condition. Chains must be correctly tensioned and lubricated.

## 2.3.2 Function Check

Refer to section 3 & 4 for description and operation of machine functions.

## A WARNING

DO NOT OPERATE MACHINE UNTIL ALL MALFUNCTIONS HAVE BEEN CORRECTED.

Perform the Function Check as follows :

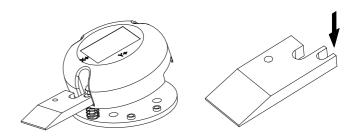
#### **Control Stations**

- 1. From the Ground Control Console :
  - Operate all functions;
  - Ensure that all machine functions are disabled when the Emergency Stop Button is pushed in;
  - Fully raise the mast. Raise the jib by approximately 1m. Simultaneously activate a jib and a mast lowering movements, then depress enable push button : Only the mast lowering movement shall occur.

While keeping enable and jib lowering buttons depressed, release and push again the mast lowering button : Only the jib lowering movement shall occur.

- Position the selector switch to Platform Control Console ; try to use the Ground Control Console :
   No movement shall occur.
- 2. From the Platform Control Console :
  - Ensure that the platform control console is firmly secured;
  - Ensure proper operation of horn;
  - Ensure proper operation of all functions;
  - Ensure that all machine functions are disabled when the Emergency Stop Button is pushed in;
  - Ensure that no functions can be operated unless the footswitch is depressed;
  - Activate simultaneously a drive movement and superstructure movement. No movement shall occur.
  - Drive the machine on a grade, not to exceed the rated gradeability and stop to ensure the brakes hold.
  - Check the steering sensors to ensure proper operation. With the mast elevated less than 2m (half way), steer the wheels fully to the right on level surface. Raise the mast above 2m (half way). Ensure that drive is disabled. Drive will be enabled when the mast is lowered or steer angle is 45° or less.

#### **Tilt Sensor Check**

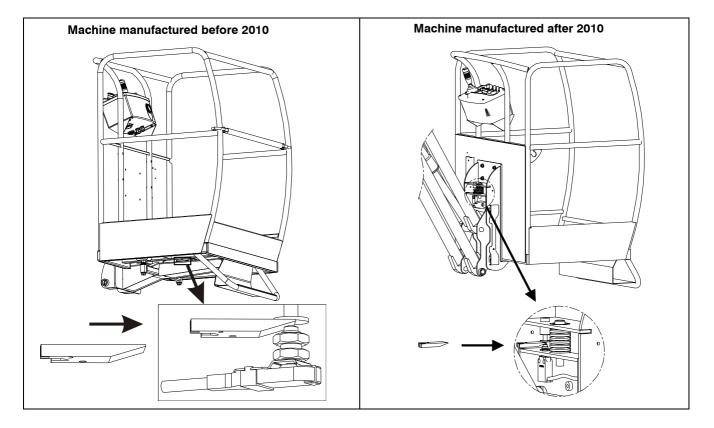


Check the tilt sensor, located on front of the machine under right chassis cover, to ensure proper operation. Wedge a block (P/N : ST2741, location : manual storage container) as illustrated above to activate the tilt sensor and keep it tilted. Raise the mast by approximately 1m.

The system is functioning properly if :

- 1. From the Platform Control Console :
  - An acoustic alarm sounds.
  - The red tilt indicator lights up on the Platform Control Panel.
  - The drive function is disabled.
  - The jib raising function is performed at reduced speed.
  - The mast raising function is performed at reduced speed.
  - The slewing movements are performed at reduced speed.
  - All other functions are working normally.
  - Prohibited movements are indicated by the orange light indicator on the platform control panel.
- 2. From the Ground Control Console : - An acoustic alarm sounds.

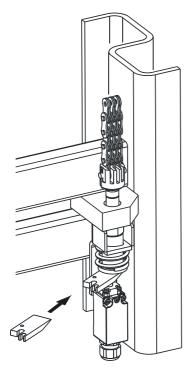
#### **Overload Sensor Check**



Check the overload sensor, located on the platform support, to ensure proper operation. Wedge a block (P/N : ST2741) as illustrated above to activate the overload sensor and keep it activated. The system is functioning properly if :

- 1. From the Platform Control Console :
  - An acoustic alarm sounds.
  - The overload red light indicator flashes on the platform control panel.
  - Each attempt to perform a movement actuates the orange light indicator on the platform control panel.
  - Every function is disabled from the upper control panel.
- 2. From the Ground Control Console :
  - An acoustic alarm sounds.
  - The overload red indicators on the platform control panel and on the ground control console flash.
  - Every function is disabled from the ground control console.

#### Slack / Broken Chain Sensors Check



Check the slack/broken chain sensors to ensure proper operation :

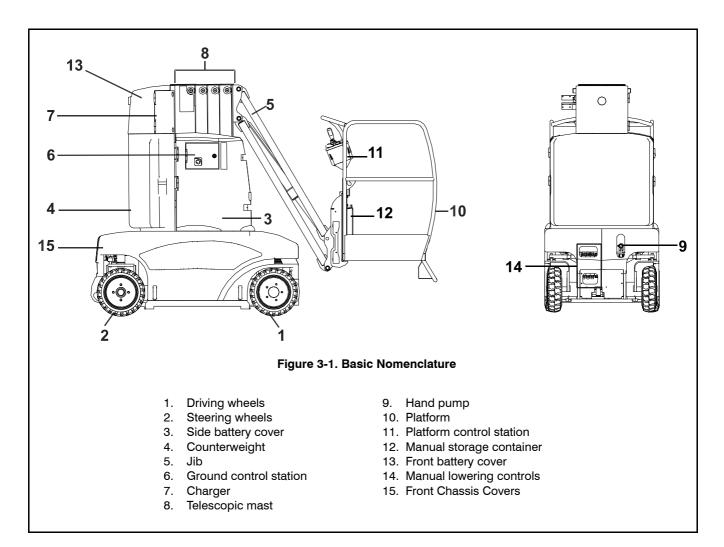
#### 3 sensors.

Location : one at the top of mast 1, one at the top of mast 2 and one at the bottom of mast 5.

**NOTE:** The mast 1 is attached to the turntable and mast 5 supports the jib.

Wedge a block (P/N : ST2741) as illustrated above to activate the slack chain sensor and keep it activated. The system is functioning properly if :

- 1. From the Platform Control Console :
  - An acoustic alarm sounds.
  - The red slack chain indicator lights up on the Platform Control Panel.
  - The jib and mast lowering functions are disabled.
  - The slewing movements are disabled.
  - The driving function is disabled.
  - Prohibited movements are indicated by the orange light indicator on the platform control panel.
  - All other functions work normally.
- 2. From the Ground Control Console :
  - An acoustic alarm sounds.
- 3. Repeat steps 1 to 2 for each slack chain sensor.



SECTION 3. MACHINE CONTROLS AND INDICATORS

## 3.1 GENERAL

This section provides the necessary information needed to understand control functions.

## NOTICE

THE MANUFACTURER HAS NO DIRECT CONTROL OVER MACHINE APPLICATION AND OPERATION. THE USER AND OPERATOR ARE RESPONSIBLE FOR CONFORMING WITH GOOD SAFETY PRACTICES.

## 3.2 CONTROLS AND INDICATORS

## A WARNING

TO AVOID SERIOUS INJURY, DO NOT OPERATE MACHINE IF ANY CONTROL LEVERS OR TOGGLE SWITCHES CONTROLLING PLATFORM MOVEMENT DO NOT RETURN TO THE OFF POSITION WHEN RELEASED.

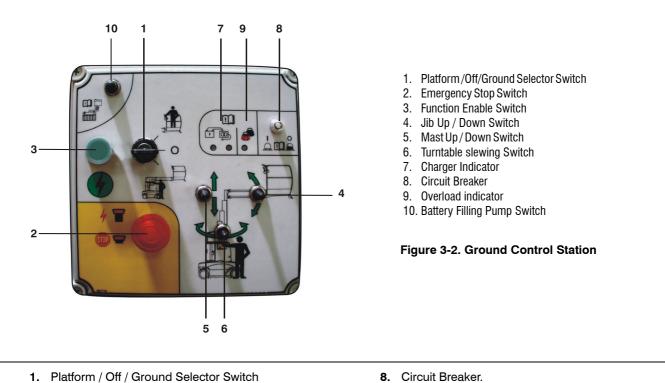
#### **Ground Control Station**

## 

DO NOT OPERATE FROM GROUND CONTROL STATION WITH PERSONNEL IN THE PLATFORM EXCEPT IN AN EMERGENCY.

#### NOTICE

WHEN THE MACHINE IS SHUT DOWN FOR OVERNIGHT PARKING OR BATTERY CHARGING, THE PLATFORM/OFF/GROUND SELECTOR AND THE EMERGENCY STOP SWITCHES MUST BE POSITIONED TO OFF TO PREVENT DRAINING THE BATTERIES.



attorm / Off / Ground Selector Switch



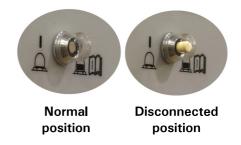
Movement Control from the Platform Controls

Control Circuit Off Position

Movement Control From The Ground Controls

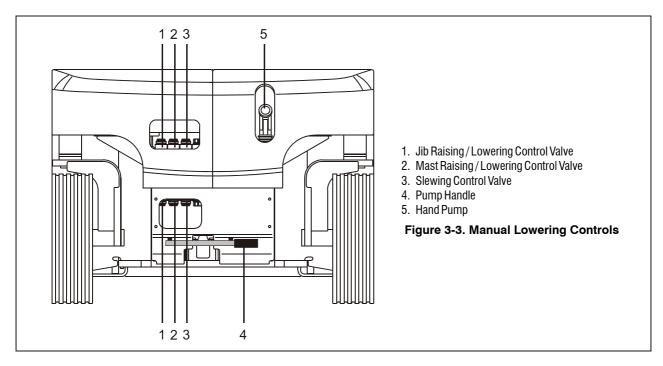
- Emergency Stop Switch. Depress the switch to stop all functions. The switch must be turned clockwise to restore the machine's functions.
- Function Enable Switch. Must push and hold to operate any functions.
- Jib Up / Down Switch. Move the switch UP to RAISE the jib. Move the switch DOWN to LOWER the jib.
- Mast Up / Down Switch. Move the switch UP to RAISE the mast. Move the switch DOWN to LOWER the mast.
- 6. Turntable Slewing Switch. Move the switch to the RIGHT to slew the turntable to the RIGHT or to the LEFT to slew the turntable to the LEFT.
- Charger Indicator (Depending on equipment, see § 4-6)

8. Circuit Breaker. Protection of the control circuit.



- 9. Overload Indicator Flashing red light indicator.
- Battery Filling Pump Switch. Depress the push button to activate the battery filling pump. (See Maintenance section for further instructions).

#### **Manual Lowering Controls**



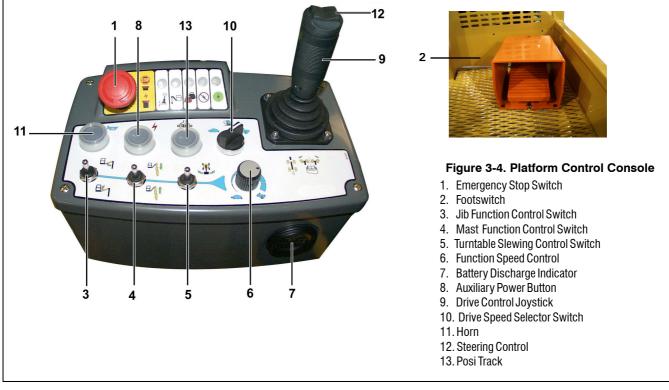
#### Electro-Hydraulic Control Valve With Manual Control Push Buttons

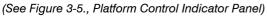
- Jib Raising / Lowering Control Valve : Depress and keep depressed the top push button while activating the hand pump to lower the jib. Depress and keep depressed the bottom push button while activating the hand pump to raise the jib.
- 2. Mast Raising / Lowering Control valve : Depress and keep depressed the top push button while activating the hand pump to lower the mast. Depress and keep depressed the bottom push button while activating the hand pump to raise the mast.
- 3. Slewing Control Valve :

Depress and keep depressed the top push button while activating the hand pump to slew the turntable to the right. Depress and keep depressed the bottom push button while activating the hand pump to slew the turntable to the left.

- **4.** Pump Handle : Insert the pump handle in the hand pump to activate a movement.
- 5. Hand Pump : Operate the hand pump while activating the desired movement.

## **Platform Control Station**

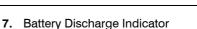




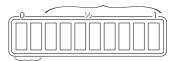
- Emergency Stop Switch Depress the switch to stop all the functions of the machine. The switch must be turned clockwise to restore the machine's functions.
- 2. Footswitch

Must be depressed before any movement is controlled. The controls are enabled for a period of 5 seconds. If no functions are operated within this period, the footswitch must be recycled.

- Jib Function Control Switch Pull the switch to raise the jib. Push the switch to lower the jib.
- Mast Function Control Switch Pull the switch to raise the mast. Push the switch to lower the mast.
- Turntable Slewing Control Switch Toggle the switch to the right to slew the turntable to the right. Toggle the switch to the left to slew the turntable to the left.
- 6. Function Speed Control When the knob is turned counter-clockwise to the left (), the movements (except the drive movement) are performed at low speed. Turn the knob clockwise to the right () to increase the speed of the movements.



As the battery discharges, the bar lit in (1) moves from the right to the left (5 green bars followed by 3 orange bars).



At this point, the LED flashes indicating "energy reserve" (70% discharged).

The 2 red LEDs most to the left flash indicating "empty" (80% discharged). At this point, power is cut-off. The battery must be recharged.

- 1 Discharge Indicator 2 - Hourmeter
- 8. Auxiliary Power Button

Once the electrical power is cut due to excessive battery discharge (80%), the Auxiliary Power Button can be pressed to use the remaining battery charge to travel to the charging station.

**NOTE:** The button must be actuated and held BEFORE the controls are enabled and the desired movement is controlled. An intermittent acoustic signal is actuated when the button is actuated.

#### IMPORTANT

A TOTAL DISCHARGE WILL RESULT IN IRREVERSIBLE DAMAGE TO THE BATTERY.

- **9.** Drive Control Joystick Move the controller forward to drive forward. Move the controller backward to reverse.
- 10. Drive Speed Selector Switch

1st gear or slow speed



2nd gear or climbing speed (max. 20%)



- **11.** Horn Sounds when the button is depressed.
- 12. Steering control Push the right side of the thumb switch to steer the wheels to the right. Push the left side of the thumb switch to steer the wheels to the left.
- 13. Posi Track

When a wheel does not have full traction, this control enables transfer of the hydraulic power to the opposite driving wheel.

**NOTE:** Maximum efficiency is achieved when the wheels are straight. Use of this control should only be temporary.

#### Platform Control Indicator Panel.

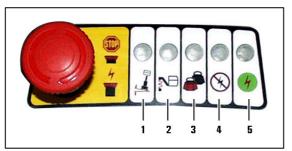


Figure 3-5. Platform Control Indicator Panel

- 1. Tilt Indicator Light and Alarm
- 2. Slack Chain Indicator Light and Alarm
- 3. Overload Indicator Light and Alarm
- 4. Unauthorized Movement Indicator
- 5. Power Enable Indicator
- Tilt Indicator Light and Alarm. Excessive tilt. Red light and audible alarm indicates the rated slope has been exceeded.
- Slack Chain Indicator Light and Alarm. Slack Lifting chain. Red light and audible alarm indicates slack chain condition has been detected.

- **3.** Overload Indicator Light And Alarm Flashing red light and audible alarm indicates the platform has been overloaded.
- Unauthorized Movement Indicator. Orange light which indicates the machine is in a configuration where the activation of movement is not permitted.
- 5. Power Enable Indicator. Green light indicates that the controls are ready.

## **SECTION 4. MACHINE OPERATION**

**NOTE:** A delay-timer, integrated to the electrical system, disconnects the control boxes approximately 4 hours after the last operation of the machine. This system preserves the battery should the operator forget to disconnect the machine. After cut out, the emergency stop switch on the ground control console must be depressed then turned clockwise to restore the functions of the machine.

#### 4.1 EMERGENCY CONTROL OPERATION

The machine has a Ground Control Station which will override the Platform Control Station. Ground Controls operate Lift and Slew, and are to be used in an emergency to lower the platform to the ground should the operator in the platform be unable to do so.

#### Platform/Off/Ground Selector Switch

With the switch in the ground position, power is supplied to the ground control station. When the switch is in the platform position, power is supplied to the Platform Control Station.

Operate the ground controls as follow :

- Position PLATFORM/OFF/GROUND CONTROLS selector switch to GROUND CONTROLS ( → ).
- 2. Push and hold the Function Enable Switch.
- 3. Activate slewing, mast or jib function switch.

#### **Emergency Stop Switch**

This switch, when in the on (out) position, provides electrical power to the ground controls or platform controls, as applicable. In addition, the switch can be used to turn off power (push the switch IN) to the function controls in the event of an emergency.

## 4.2 PLATFORM CONTROLS

## **WARNING**

TO AVOID SERIOUS INJURY, DO NOT OPERATE MACHINE IF ANY CONTROL LEVERS OR SWITCHES CONTROLLING THE PLAT-FORM MOVEMENT DOES NOT RETURN TO THE OFF OR NEU-TRAL POSITION WHEN RELEASED.

IF THE PLATFORM DOES NOT STOP WHEN CONTROL LEVER OR THE ENABLE SWITCH/TRIGGER IS RELEASED, USE THE EMER-GENCY STOP SWITCH TO STOP THE MACHINE.

#### **Drive Speed Selector Switch**

The DRIVE SPEED selector switch can be positioned

either to 3rd gear ( $\checkmark$ ), 2nd gear ( $\backsim$ ) or 1st ( $\checkmark$ ) position and that speed will be obtained. When the mast is raised, the high speed drive (TORQUE or HIGH position) is cutout and only the low drive speed is attainable.

#### Traveling (Driving)

See Figure 4-1., Grade and Side Slope

**NOTE:** Refer to the General Specifications (Section 8) for Gradeability and Side slope ratings. All ratings for Gradeability and Side slope are based upon the machine in transport mode with the mast and jib being in the stowed position, fully lowered, and retracted.

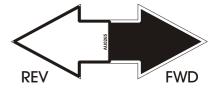
## **WARNING**

DO NOT DRIVE WITH MAST OUT OF TRANSPORT MODE EXCEPT ON A SMOOTH, FIRM AND LEVEL SURFACE.

TO AVOID LOSS OF TRAVEL CONTROL OR "TIP OVER", DO NOT DRIVE MACHINE ON GRADES EXCEEDING THOSE SPECIFIED IN SECTION 8.2 OF THIS MANUAL.

USE EXTREME CAUTION WHEN DRIVING IN REVERSE AND AT ALL TIMES WHEN THE PLATFORM IS ELEVATED.

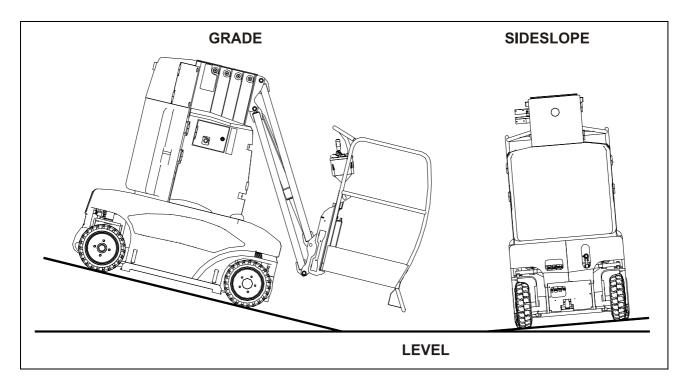
BEFORE DRIVING, LOCATE THE BLACK/WHITE ORIENTATION ARROWS ON BOTH THE CHASSIS AND THE PLATFORM CONTROLS. MOVE THE DRIVE CONTROLS IN A DIRECTION MATCHING THE DIRECTIONAL ARROWS.



With the machine in transport mode, traveling is limited by two factors, gradeability and side slope. Gradeability is the percent of grade of the incline the machine can climb. Sideslope, is the angle of the slope the machine can be driven across. Reference section 8 for gradeability and side slope ratings.

When the mast is extended, the machine must not be operated on grades or side slopes that are greater than that specified in Section 8. The tilt alarm will sound and tilt indicator will light to alert the operator when the machine has exceeded the rated slope. The drive movements are cut and the slewing, jib and mast raising movements switch automatically to slow speed.





#### Forward

- Position the DRIVE SPEED selector to 1st gear (<,), 2nd gear (<,) or 3rd gear (<,).</li>
- 2. Match the black and white direction arrows on both platform control panel and chassis to determine the direction the machine will travel.
- 3. Depress footswitch.
- **4.** Push the controller forward within 5 seconds after the footswitch has been depressed.

#### Stopping

Stopping is accomplished by slowly returning the DRIVE controller to the neutral position. The brakes will apply automatically.

#### Reverse

Traveling in reverse is accomplished the same way as traveling forward except for pulling the DRIVE controller toward the operator to reverse (REV).

#### Steering

Steering is accomplished by pressing the left side of the THUMB switch (on top of the controller) to steer to the left or the right side of the THUMB switch (on top on the controller) to steer to the right.

## 

TO AVOID TIP OVER, LOWER PLATFORM TO GROUND LEVEL. THEN DRIVE MACHINE TO A LEVEL SURFACE BEFORE RAISING MAST.

TO AVOID SERIOUS INJURY, DO NOT OPERATE MACHINE IF ANY CONTROL LEVER OR TOGGLE SWITCH CONTROLLING PLATFORM MOVEMENT DOES NOT RETURN TO THE 'OFF' OR NEUTRAL POSITION WHEN RELEASED.

IF THE PLATFORM DOES NOT STOP WHEN A CONTROL SWITCH OR LEVER IS RELEASED, REMOVE FOOT FROM FOOTSWITCH OR USE EMERGENCY STOP SWITCH TO STOP THE MACHINE.

#### **Raising And Lowering The Mast**

#### Raising the mast :

- **1.** Depress footswitch.
- 2. Pull the mast function control switch toward the operator to raise the mast within 5 seconds after the footswitch has been depressed.
- **3.** Adjust the speed movement using the function speed control.

#### Lowering the mast :

- 1. Depress footswitch.
- 2. Push the mast function control switch away from the operator to lower the mast within 5 seconds after the footswitch has been depressed.
- **3.** Adjust the speed movement using the function speed control.

#### **Raising And Lowering The Jib**

#### Raising the jib :

- 1. Depress footswitch.
- 2. Pull the jib function control switch toward the operator to raise the jib within 5 seconds after the footswitch has been depressed.
- **3.** Adjust the speed movement using the function speed control.

#### Lowering the jib :

- 1. Depress footswitch.
- 2. Push the jib function control switch away from the operator to lower the jib within 5 seconds after the footswitch has been depressed.
- **3.** Adjust the speed movement using the function speed control.

#### **Slewing The Turntable**

#### To slew :

- 1. Depress footswitch.
- 2. Move the turntable slewing control switch to the right to slew the turntable to the right. Move the turntable slewing control switch to the left to slew the turntable to the left. The switch has to be operated within 5 seconds after the footswitch has been depressed.
- **3.** Adjust the speed movement using the function speed control.

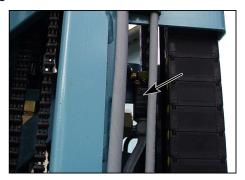
#### **Work Platform Functions Combination**

A drive movement cannot be combined with a structure movement.

If a mast or jib raising movement is activated with a slewing movement, only one function will work and only at low speed (lower than normal slewing speed) will be attainable.

A mast/jib lowering limit switch is located on the right side of the telescopic mast.

When the mast is raised above 2m (half way), the limit switch opens and it is no longer possible to combine a mast lowering function and a jib lowering function. When the mast is lowered below 2m (half way), the mast and the jib lowering functions can be combined again.



#### 4.3 MANUAL LOWERING CONTROLS

The manual lowering controls should be used in emergency situations or mechanical breakdown. The manual lowering controls provide an auxiliary means of lowering and raising the platform and slewing the turntable in the event of primary power loss.

#### 4.4 ALARMS

#### Horn

Horn is activated when the corresponding push button located on the Platform Control Console is depressed.

#### **Motion Alarm**

The machine is fitted with 2 lights (beacons) that come on as soon as a function is controlled from the platform control panel or from the ground control panel.

## Tilt Light And Alarm 🔏.

The alarm is triggered by a tilt sensor located on the right hand side of the chassis under the chassis cover. This alarm is active once the mast has left its lowered position. It consists of a light on the platform control panel and an alarm. The alarm and light indicate that the work platform is at its maximum out of level limit (refer Table 8.1) and is nearing an unstable position. Drive function is disabled and the jib, mast and turntable slewing movements are operable at a reduced speed.

When the tilt light or alarm is activated, it is recommended to place the machine in the following configuration :

- 1. Mast lowered.
- 2. Jib in line with the chassis length.
- 3. Jib lowered.

The tilt alarm and light are also operational from the ground control panel.

## **WARNING**

DO NOT RAISE MAST OR OPERATE JIB WITH MAST RAISED WHEN MACHINE IS OUT OF LEVEL.

## Overload Light And Alarm

A sensor located on the platform support is actuated when the maximum rated load is exceeded. In case of overload, all functions are disabled, the red indicator on the platform control panel and on the emergency control panel flash and an acoustic alarm is triggered. The work platform must be unloaded until the flashing light and acoustic alarm stops.

## Slack Chain Light And Alarm $\mathbb{N}^{\square}$ .

The slack chain detection system prevents movements if the platform or the jib come to rest on an obstacle while lowering the mast or jib.

When a slack chain is detected, the sensor actuates an acoustic alarm and a red light is lit on the platform control panel. All functions of the machine, except the mast and jib raising movements, are disabled.

Procedure to follow in case this feature is activated :

- 1. Raise the mast or the jib (generally the reverse movements to the one that caused the alarm to sound).
- 2. Identify the cause.
- 3. Perform the movement which will clear the machine and prevent contact with the obstacle.

If the examination of the surroundings does not reveal any possible obstacle, the alarm may have been triggered by the telescopic mast jamming which could be due to :

- A foreign body entering the guiding system.
- · A lack of lubrication.
- Incorrect operation.
- NOTE: The slack chain and light alarms are also operational from the ground control station.

## 

IF THE SLACK CHAIN ALARM HAS BEEN TRIGGERED BY MAST JAMMING, DISCONTINUE OPERATION IMMEDIATELY. DO NOT USE THE MANUAL LOWERING CONTROLS. PLATFORM OCCUPANTS MUST BE RESCUED AND THE MACHINE SERVICED BY A QUALIFIED TECHNICIAN.

#### Soft Touch System Light And Alarm (Option)

The soft touch touch system detects contacts with outside obstacles under the platform.

When this system is actuated, all the movements of the platform are disabled, an acoustic alarm sounds and the movement cut off indicator (orange) lights up on the platform control panel.

Procedure to follow in case this feature is actuated :

- 1. Return all controls to neutral.
- 2. Locate the soft touch system part of the platform contacting or interfering with the outside obstacle.
- 3. Determine the appropriate clearance movement (generally the opposite movement to the one that caused the contact).
- 4. Actuate and keep actuated the auxiliary power button (4) BEFORE operating the functions required to clear the obstacle.
- **NOTE:** This feature is operational only when the platform is controlled from the platform control panel.

## 4.5 SHUT DOWN AND PARK

To shut down and park the machine, the procedures are as follow :

- 1. Drive machine to a reasonably well protected area.
- 2. Ensure mast is lowered and jib stowed.
- **3.** Push in the Emergency Stop at Platform Control Station.
- 4. Push in the Emergency Stop at Ground Control Station. Position Platform/Off/Ground select switch to center OFF.
- 5. Position the circuit-breaker to its OFF position.
- 6. If necessary, cover Platform Controls to protect instruction placards, warning decals and operating controls from hostile environment.
- **7.** Charge the batteries if the LEDs on the discharge indicator are orange or red.

## 4.6 CHARGERS

The work platform on-board electronic charger is designed to automatically charge 24 V DC lead-acid rechargeable batteries.

Several types of chargers can be fitted on the machine depending on the capacity of the battery.

The covers of the machine must be open during battery charge.

## A WARNING

LEAD-ACID BATTERIES MAY EMIT HIGHLY EXPLOSIVE GASES. THE EMISSION IS GREATLY INCREASED DURING CHARGING. NEVER INTRODUCE FLAMES, SPARKS OR OTHER SOURCES OF IGNITION TO BATTERY AREA. FAILURE TO COMPLY WITH THIS WARNING COULD RESULT IN DEATH OR INJURY TO PERSONNEL. ALWAYS CHARGE BATTERIES IN A WELL-VENTILATED AREA.

## **WARNING**

DO NOT DISCONNECT BATTERY PLUG WHEN THE CHARGER IS ON. THE RESULTING ARCING COULD CAUSE BATTERY TO EXPLODE AND BURNS TO THE OPERATOR.

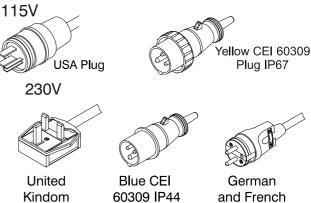
- **NOTE:** It is not necessary to charge the battery if the electrolyte specific gravity has not dropped under 1.240 kg/l. Regular charge of a battery when its specific gravity is higher than 1.240 kg/l can greatly reduce the battery life.
- **NOTE:** The charger has an interlock feature which causes the work platform power circuit to open anytime the charger is plugged into a live AC outlet.
- **NOTE:** If power supply is stopped during the charge cycle, the charger switches to a waiting mode and restarts automatically as soon as the power returns.

#### - Supply Voltage :

Always ensure the voltage selected corresponds to the network voltage and the socket protection is sufficient to support the charger power.

Incorrect setting of the charger voltage may result in malfunction or breakdown.

The chargers are factory preset based upon the plug type fitted.



## **ZIVAN High Frequency Electronic Charger**

#### Charging the battery :

- Plug the charger into the mains (single phase 230
- VAC 2 poles + ground).
- The charger starts automatically.

## Charging phase indicator on the charger :

Red LED : The charger is in the charge initial phase (phase 1). Flashing Red LED : The charger is in a constant tension phase (phase 2). Yellow LED : The battery is 80% charged. Green LED : The battery is 100% charged.



#### Alarms :

A flashing LED and an intermittent acoustic alarm indicate a faulty situation. When the alarm is on, the charger no longer delivers any current.

#### Leds signal :

CONDITION	ALARM TYPE	DESCRIPTION (Action)		
RED	Batteries presence	Battery disconnected or not in conformity. (Verify the connection and the nominal voltage).		
GREEN	Timeout	Phase 1 and/or Phase 2 have a duration in excess of the maximal allowed. (Verify the battery capacity).		
RED / YELLOW	Battery current	Loss of output Current control. (Failure of the control logic).		
RED / GREEN	Battery voltage	Loss of output Voltage control. (Battey disconnected or failure of the control logic).		
YELLOW / GREEN	Selection	An unavailable configuration has been selected. (Verify the selector's position).		
RED / YELLOW / GREEN	Thermal safety	Overheating of semiconductors. (Check for proper operation of the fan).		

#### **EMB-MP** Charger



#### - Display panel :

- a : Charge indicator (green)
- b : Final charge indicator (yellow)
- c : Battery indicator charge completed (green)
- d : Fault indicator (red)
- e : Circuit-breaker
- Charging the battery :
- Connect the charger plug to the power supply.
- Once the charger is connected, all the LEDs begin to flash for a short period of time, indicating the charger is completing a self-test.
- The LEDs (c) and (d) will then flash for a short period of time, indicating the charger is in «automatic starting» mode.
- The charging phase starts, the green LED (a) flashes slowly (Frequency = 1 Hz) during the duration of the charge.
- Once the final charging phase has been reached (approximately 80%), LED (a) still flashes and LED (b) lights up fixed.
- At the end of the charging process, both LEDs (a) and (c) are on fixed.
- Equalization charge :
- When the charger is doing an equalization charge :
  - both LEDs (a) and (c) flash slowly.
  - LED (b) is lit fixed.
- Fault indicator :
- Should the transformer overheat, the red LED (d) flashes quickly (F=5 Hz).
- If the battery does not reach 2.4V/cell after a 10 hours charge, the charging process stops and the red LED (d) lights up.
- It is advised to have either the charger or the battery checked by a technician.

#### - LEDs signal :

Signal	a green	b yellow	c green	d red
Self-test (few seconds)	BL	BL	BL	BL
Automatic starting mode (few seconds)	OFF	OFF	BL	BL
Initial charge	BL	OFF	OFF	OFF
Final charge	BL	ON	OFF	OFF
Charge completed or equalization pause	ON	*	ON	OFF
Equalization charge	BL	ON	BL	OFF
Default (safety time delay)	ON	*	OFF	ON
Default (thermal protection on transformer)	*	*	*	BV

**OFF** = the LED is off

 $\mathbf{ON} = \text{the LED}$  is lit fixed

**BL** = the LED flashes (F=1 Hz)

**BV** = the LED flashes quickly (F=5 Hz)

(\*) = the LED can be on or off, depending on the state of charge of the battery and on the charger's operation at that moment.

## 4.7 EMERGENCY TOWING

Towing is discouraged and must only be performed as a last option.

## IMPORTANT

VERIFY THE CAPACITY OF THE EQUIPMENT USED TO TOW THE MACHINE.

## **WARNING**

ENSURE THE MACHINE IS ON LEVEL GROUND BEFORE RELEAS-ING THE BRAKES.

THE MACHINE MUST ALWAYS BE IN STOWED POSITION DURING TOWING PROCEDURE.

NO PERSONNEL IS ALLOWED ON THE PLATFORM DURING TOW-ING PROCEDURE.

To tow, release the brakes and the wheel motors as follow :

- 1. Fully lower the platform.
- 2. Remove the pump handle (located at the front side of the chassis).
- Push the lever of the brake release valve (located at the front side of the chassis) toward the chassis to "BRAKE UNLOCKED" position ()).
- 4. Insert the handle in the hand pump.
- 5. Gently activate the hand pump about 8 times.
- 6. Use a winch to tow the machine (if a winch is not available, use another low speed towing device).

## **CAUTION**

THERE ARE TWO TIE DOWN/EMERGENCY TOW LUGS INSTALLED ON EACH END OF THE CHASSIS OF THE WORK PLATFORM. WHEN USING THESE LUGS, ALWAYS TOW USING BOTH LUGS.

 At the end of the procedure, return the release valve to NORMAL USE (()). The machine and the brakes are operational.

## **WARNING**

MACHINE HAS NO TOWING BRAKES. TOWING VEHICLE MUST BE ABLE TO CONTROL MACHINE AT ALL TIMES, ON-HIGHWAY TOWING NOT PERMITTED, FAILURE TO FOLLOW INSTRUCTIONS COULD CAUSE SERIOUS INJURY OR DEATH. MAXIMUM TOWING GRADE 20%.

## 

BEFORE TOWING, THE BRAKES AND THE WHEEL MOTORS MUST BE RELEASED. TOWING IS LIMITED TO EXTREMELY SHORT DISTANCES AT A MAXIMUM SPEED OF 1 KM/H. SEVERE DAMAGE TO THE DRIVE SYSTEM MAY RESULT IF TOWING IS OTHERWISE ACCOMPLISHED.

## 4.8 LIFTING AND TIE DOWN

## IMPORTANT

WHEN TRANSPORTING THE MACHINE, THE MACHINE MUST BE STOWED.

#### Lifting

- 1. The weight of the machine is stamped on the serial number plate (See § 8.2). If the plate is missing or illegible, call JLG Industries or weigh the individual unit to find out the Gross Vehicle Weight.
- 2. Place the machine in the stowed position.
- 3. Remove all loose items from the machine.
- 4. Attach lifting device and equipment only to the designated lifting points. (See below).

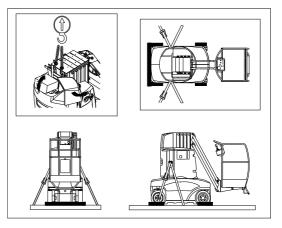


# USE BOTH RINGS TO LIFT THE MACHINE.

**5.** Properly adjust the rigging to prevent damage to the machine.

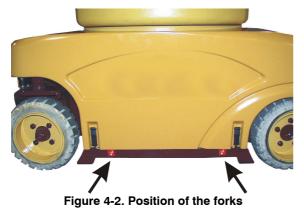
#### Tie Down

- 1. Place the machine in the stowed position.
- 2. Remove all loose items from the machine.
- 3. Chock wheels in both directions.
- 4. Secure the chassis using straps or chains of adequate strength and attached to the designated tie down points.



## 4.9 LOADING AND UNLOADING

#### Using a fork lift truck



## **WARNING**

VERIFY THE CAPACITY OF THE FORKLIFT TRUCK AND OF ITS EQUIPMENT. FORK LIFT ONLY AT THE DESIGNATED POINTS. ANY OTHER POSITION OF THE FORKS WILL CAUSE THE MACHINE TO TIP OVER. NOBODY MUST BE ON THE PLATFORM OF THE MACHINE DURING LOADING AND UNLOADING OPERATIONS.

## **WARNING**

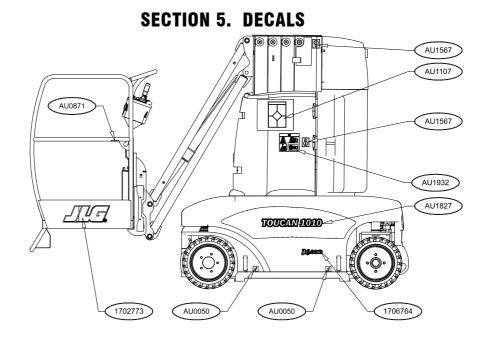
THE WORK PLATFORM MUST BE KEPT AS NEAR TO THE GROUND AS POSSIBLE DURING FORK LIFT OPERATION.

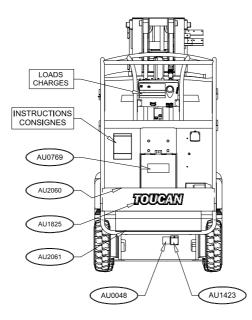
#### Using a winch for loading

If the work platform cannot be loaded safely using the work platform controls, use a winch (release brakes prior to the operation).

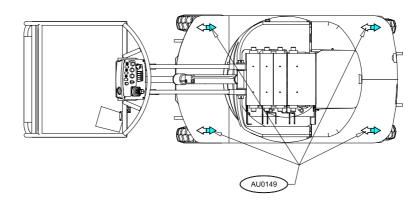
## 

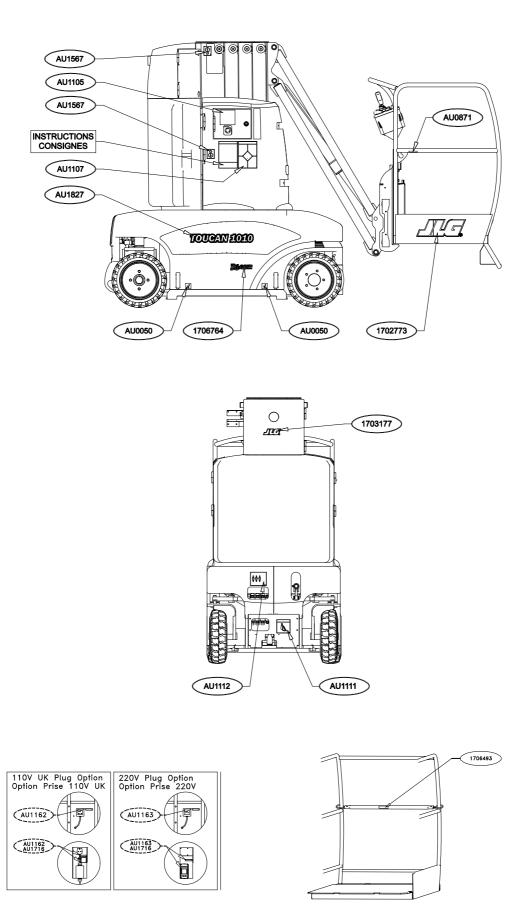
CHECK THE CAPACITY OF THE EQUIPMENT USED. PLACE THE MACHINE IN TOWING MODE (SEE § 4.7) FOR THE LOADING AND UNLOADING PROCEDURES. NOBODY MUST BE IN THE PLATFORM DURING THIS OPERATION.





	T1010	T1010I
Instructions	AU1099	AU1099
Loads	AU1103	AU1213





# SECTION 6. EMERGENCY PROCEDURES

### 6.1 GENERAL

This section explains the steps to be taken in case of an emergency situation while operating.

### 6.2 INCIDENT NOTIFICATION

JLG Industries, Inc. must be notified immediately of any incident involving a JLG product. Even if no injury or property damage is evident, the factory should be contacted by telephone and provided with all necessary details.

In USA : 877-JLG-SAFE (Toll free)

Outside USA : +44 (0) 141 781 6700

E-mail:ProductSafety@JLG.com

Failure to notify the manufacturer of an incident involving a JLG Industries product within 48 hours of such an occurrence may void any warranty consideration on that particular machine.

### IMPORTANT

FOLLOWING ANY ACCIDENT, THOROUGHLY INSPECT THE MACHINE AND TEST ALL FUNCTIONS FIRST FROM THE GROUND CONTROLS, THEN FROM THE PLATFORM CONTROLS. DO NOT LIFT ABOVE 3 M UNTIL YOU ARE SURE THAT ALL DAMAGE HAS BEEN REPAIRED, IF REQUIRED, AND THAT ALL CONTROLS ARE OPERATING CORRECTLY.

### 6.3 EMERGENCY OPERATION

#### **Operator Unable to Control Machine**

IF THE PLATFORM OPERATOR IS PINNED, TRAPPED OR UNABLE TO OPERATE OR CONTROL MACHINE :

- 1. Other personnel should operate the machine from ground controls only as required.
- 2. Other qualified personnel on the platform may use the platform controls. DO NOT CONTINUE OPERATION IF CONTROLS DO NOT FUNCTION PROPERLY.
- **3.** Appropriate equipment can be used to remove platform occupants and stabilize motion of the machine.

#### Platform or Mast Caught Overhead

If the platform or mast becomes jammed or snagged in overhead structures or equipment, rescue platform occupants prior to freeing the machine.

### 6.4 EMERGENCY LOWERING

If primary power is lost, the platform may be lowered manually. Reference section 3 for Manual Lowering Control procedures.

### 6.5 EMERGENCY TOWING PROCEDURES

Towing this machine is discouraged. However, provisions for towing the machine in emergency situations have been incorporated. For specific procedures, refer to Section 4.

# SECTION 7. INSPECTION AND REPAIR LOG

Type of machine :\_\_\_\_\_

Machine Serial Number :\_\_\_\_\_

 Table 7-1.
 Inspection and Repair Log

\_\_\_\_

Date	Comments

Name :\_\_\_\_\_

Signature :\_\_\_\_\_

# **SECTION 8. GENERAL SPECIFICATIONS & OPERATOR MAINTENANCE**

### 8.1 INTRODUCTION

This section of the manual provides additional necessary information to the operator for proper operation and maintenance of this machine.

The maintenance portion of this section is intended as information to assist the machine operator to perform daily maintenance tasks only, and does not replace the more thorough Preventive Maintenance and Inspection Schedule included in the Service and Maintenance Manual.

Other Publications Available :

Service and Maintenance Manual ...... MA0235

### 8.2 **OPERATING SPECIFICATIONS**

Table 8-1.	Operating	Specifications And Dimensions
------------	-----------	-------------------------------

	T1010		
	Basket 700 x 900 mm	Basket 1010 x 900 mm	T1010I
Maximum Work Load	200 kg (2 persons + 40 kg material)		
Slewing		360° non-continuous	
Max. Platform Height		8.10 m	
Horizontal Reach (from centerline of machine) (from rear wheel edge) (from side wheel edge)	2.76 m 1.89 m 2.26 m	3.08 m 2.21 m 2.58 m	2.76 m 1.89 m 2.22 m
Up and Over Clearance		6.47 m	
Max. Hydraulic System Pressure		23 MPa	
Maximum Operating Wind Speed	45 km/ł	n (12.5 m/s)	0 km/h
Maximum Horizontal Manual Force		400 N	
Electrical System Voltage		24V	
Gross Machine Weight (Platform Empty) before 2010		300 kg	2650 kg
Gross Machine Weight (Platform Empty) since 2010	34	450 kg	Looo kg
Overall Length	2.90 m	3.23 m	2.90 m
Overall Height		1.99 m	
Overall Width	0.99 m 1.06 m		1.06 m
Maximum Wheel Load	2200 kg 1900 kg		1900 kg
Maximum Travel Grade (Gradeability) With mast in stowed position and jib below horizontal		20% (11°)	
Maximum Travel Grade (Side slope) With mast in stowed position and jib below horizontal		5°	
Tilt Sensor Setting		2°	
Turning Radius Inside : Mast raised up to 2m Raised Outside : Mast raised up to 2m Raised	0 1.78 m 1.75 m 3.37 m		
Vibration levels	The weighed root mean square acceleration value to which the arms are subjected (control levers) is inferior to 2.5m/s/s. The weighed root mean square acceleration value to which the feet are subjected (platform floor) is inferior to 0.5m/s/s/.		
Acoustic pressure	The equivalent continuous 'A' weighed sound pressure level at the work station is < to 70 dB(A).		

#### **Fluid Capacities**

Table 8-2. Capacities

Main Hydraulic Tank	221

#### **Electric power unit**

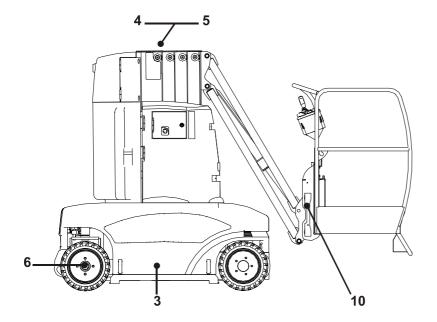
#### Table 8-3. Electric Power Unit Specifications

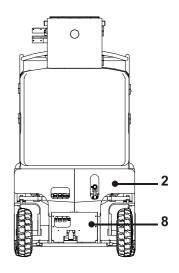
				ximum 4 MPa
Main Motor		Power	4.8 kW	
Main Power	WOLDI	Voltage	24 VDC	
Unit	Pump	Flow Rate	11.3 l/mn	
		Displacement	5.2 cm <sup>3</sup> /t	
Steering	Motor	Power	SPX 0.8 kW	PARKER 0.5 kW
Unit		Voltage		VDC
	Pump	Displacement	0.5	cm³/t

#### **Batteries**

Table 8-4. Battery Specifications

Voltage		24 Volt
Amen Llaur Dating	T1010	620Ah (5h rate)
Amp Hour Rating	T1010I	280Ah (5h rate)
Life Cycle Rating		1200 Cycles





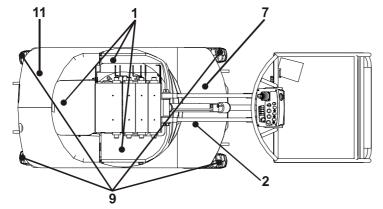


Table 8-5. Operator Maintenance & Lubrication Diagram

- 1- Batteries
- 2- Hydraulic Filters
- 3- Turntable Lubrication
- 4- Lifting Chains Lubrication
- 5- Mast Section Lubrication
- 6- Wheel Bearing Lubrication

- 7- Hydraulic Oil Reservoir
- 8- Steering Hydraulic Unit Reservoir
- 9- Tires & Wheels
- 10-Verification of the Overload Detection Setting
- 11- Verification of the Tilt Alarm Setting

### 8.3 OPERATOR MAINTENANCE

#### 1. Batteries

# **WARNING**

DRAINED WATER MAY HAVE BEEN IN CONTACT WITH ACID AND MAY HAVE BECOME CORROSIVE. DO NOT ALLOW DRAIN WATER TO CONTACT THE SKIN OR EYES. IF IT OCCURS, FLUSH THE CONTACTED AREA WITH WATER AND CONSULT A DOCTOR IMMEDIATELY. APPROPRIATE EQUIPMENT MUST BE WORN (GLOVES, GOGGLES, RUBBER APRON) TO PREVENT THE DRAINED WATER FROM CONTACTING THE SKIN OR ANY PART OF THE BODY.

### **WARNING**

BATTERY ELECTROLYTE MUST NOT BE ALLOWED TO CONTACT THE SKIN OR EYES. IF IT DOES OCCUR, FLUSH THE CONTACTED AREA WITH WATER AND CONSULT A DOCTOR IMMEDIATELY. APPROPRIATE EQUIPMENT MUST BE WORN (GLOVES, GOGGLES, RUBBER APRON) TO PREVENT THE ELECTROLYTE FROM CONTACTING THE SKIN OR ANY OTHER PART OF THE BODY DURING ANY SERVICING OPERATION ON THE BATTERY.

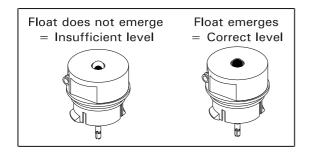
# A WARNING

DURING MAINTENANCE OR ANY SERVICING OPERATION ON THE BATTERY, RINGS, WATCHES OR ANY OTHER JEWELLERY MUST BE REMOVED.

#### **Daily maintenance**

#### **Electrolyte level**

Verify the electrolyte level after the charge using the floats in the center of each filling cap.



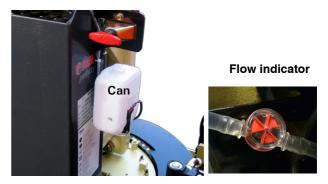
**NOTE:** Tilt the charger to gain access to the front battery pack.

Fill the battery cells, if necessary, after the charge using the filling system.

#### IMPORTANT

USE ONLY DISTILLED OR DEMINERALIZED WATER TO FILL THE BATTERY CELLS. BATTERY CELLS MUST BE FILLED ONLY AFTER THE CHARGE (DURING THE CHARGE, THE ELECTROLYTE LEVEL INCREASES AND CAN OVERFLOW).

- Fill the can with distilled water.
- Depress and hold the push button to activate the battery filling pump until the flow indicator slows down.



• Check that the level is correct in each battery cell.

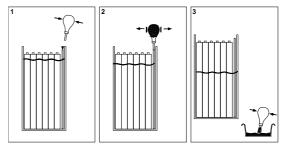
#### Weekly maintenance

#### **Cleaning - Battery maintenance**

It is necessary to clean the battery regularly to prevent salt formation and current arcing which could damage the machine.

- Clean and dry the battery top.
- · Ensure the connections are clean and tight.
- Keep the metallic containers clean. In case of corrosion, clean, neutralize corrosion and apply anti-acid paint on the affected area.
- Drain the water that can accumulate at the bottom of the container (electrolyte overflow, leak in the centralized filling circuit, battery cleaning...).

To drain the water :



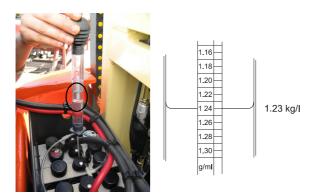
- A draining bulb is supplied with the work platform
- **NOTE:** The water that contacted a battery is classified as industrial waste, it must be disposed of according to regulations in force.

#### Monthly maintenance

#### Checking voltage and electrolyte specific gravity

**NOTE:** Voltage and specific gravity measures should not be performed after battery cells have been filled. These measures must be done after a complete charge once the charger has been unplugged and the machine has been standing for 15 mn.

- Open the battery cell filling cap.
- Using the hydrometer, take a quantity of electrolyte sufficient so that the float emerges. Ensure the float top does not touch the rubber bulb or that the float does not stick by capillarity to the glass wall.
- Read the value as indicated on the example below :



- Return the electrolyte in the cell and record cell electrolyte specific gravity in the battery service log.
- Repeat operation for each battery cell.
- Contact JLG Industries if important disparities are noticed between the gravity of the different cells and if the values are lower than 1.24.
- · Check each cell voltage.
- Contact JLG Industries if important disparities are noticed between the voltage of the different cells.

#### Annual maintenance

#### Filling system maintenance

It is necessary to service the centralized filling system at least once a year. Cleaning frequency must be increased in case of premature clogging of the filter or a reduction in water flow.

- Disconnect and clean the filter by reversing the water flow from the normal direction.
- Check the hoses for flexibility. In case of hardening in the connection areas, replace the hose.
- · Check every fitting for tightness and leakage.
- Check the cell caps individually. Ensure the perfect mobility of the floats. In case of excessive clogging, replace the cap. In any case, it is recommended to replace the caps every 2 to 3 years.

#### Various recommendations

#### Use of a battery in a cold chamber or in a cold climate

Low temperatures decrease battery capacity. The battery must be fully charged when the work platform is operated in a cold chamber or in cold weather condition.

#### Battery not working continuously or inactive battery

A battery that is not used or used intermittently must be stored charged in a dry area away from freezing temperatures. A charge must be performed once a month.

- Unplug the battery to insulate it electrically.
- Keep the top of the battery clean and dry to prevent self discharge.

#### IMPORTANT

IF THE BATTERY IS NOT USED CONTINUOUSLY, IT MUST BE RECHARGED BEFORE USE AND AT LEAST ONCE A MONTH, EVEN IF THE ELECTROLYTE SPECIFIC GRAVITY MEASURES ARE HIGH. BEFORE PLACING IN SERVICE A BATTERY WHICH REMAINED INACTIVE FOR A LONG PERIOD OF TIME, YOU MUST RECHARGE THE BATTERY AND CHECK THE ELECTROLYTE LEVEL IN THE CELLS.

#### **Battery troubleshooting**

Symptoms	Probable causes	Solutions
	Filling done before the charge. Cells overfilled.	Fill battery cells after the charge.
Electrolyte overflow.	Overcharge.	Never charge battery if electrolyte specific gravity is above 1,240 kg/l.
	Filling done before the charge.	Fill battery cells after the charge.
Unequal electrolyte specific gravity or electrolyte specific gravity too low.	Loss of electrolyte due to overflow.	Perform an equalization charge.
	Stratification of the electrolyte.	Contact your JLG Distributor/Product Support.
Low voltage in the cells in open	Electrolyte specific gravity too low.	Refer to "electrolyte specific gravity too low".
circuit.	Short-circuit.	Clean battery top.
	Problem with the charger.	Get the charger checked by a technician.
Battery cells temperature too high	Bad air circulation during charge.	Open access doors to batteries during charge. Reduce temperature of the area where the battery is
(over 113°F (45°C)).	Cell weak or faulty	charged (artificial ventilation).
	Cells shorted.	Change battery cell.
	Battery under charged.	Perform an equalization charge.
	Cell faulty.	Replace faulty cell.
Battery incapable of supporting regular operation.	Faulty cable or connection.	Check wire condition and connection.
	Battery at the end of its service life.	Replace the battery.

#### **Lubrication Specification**

	STANDARD	LOW TEMPERATURE DOWN -35°C
	NERVOFLUID VG 32	NERVOL - EQUIVIS XV 32
	NERVOFLUID DVG 32	NERVOL - HYDRELF XV 32
Α	MOBIL DTE 13M	
	FOOD COMPATIBLE	FOOD COMPATIBLE LOW TEMPERATURE
	NERVOL - AGROFLUID DVG 32	NERVOL - AGROFLUID
	MOBIL - DTE FM 32	

	STANDARD	LOW TEMPERATURE DOWN -35°C
в	COMPLEX EP2	NERVOL - CRYOGREASE
	MOBILUX EP2	MOBILITH SHC 220

#### 2. Hydraulic filters

#### IMPORTANT

#### ALWAYS REPLACE BOTH FILTERS AT THE SAME TIME.

#### **Pressure Filter**

Interval - After first 50 hours of operation and every 250 hours thereafter.

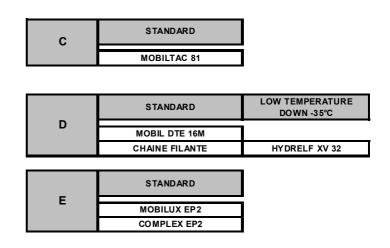
- Position the Platform/Off/Ground Selector Switch to "O" position.
- Activate the release valve (located at the front side of the machine) to release the pressure in the hydraulic circuit (position the release valve lever to "release position" ()).
- Unscrew the filter container.

### **WARNING**

HIGH PRESSURE OIL COULD PENETRATE SKIN AND CAUSE INJURIES OR BURNS.

LOOSEN THE FILTER TANK VERY SLOWLY TO ALLOW THE OIL PRESSURE TO DROP GRADUALLY.

- **NOTE:** Use a container to collect the oil from the hydraulic lines or from the filter and prevent it from spilling on the work platform or on the ground.
  - Install a new filter cartridge.
  - Install the filter container.



#### **Return Filter**

Interval - After first 50 hours of operation and every 250 hours thereafter.

- Position the Platform/Off/Ground Selector Switch to "O" position.
- Remove the return filter cap and remove the spring.
- Replace the filter cartridge with a new one.
- Check the presence and condition of the O ring, close the filter cover. Do not forget to install the spring.



#### IMPORTANT

AFTER INSTALLATION, PERFORM A FEW MOVEMENTS TO BLEED THE AIR FROM THE HYDRAULIC CIRCUIT, CHECK THE OIL LEVEL IN THE TANK (PLATFORM IN RETRACTED POSITION).

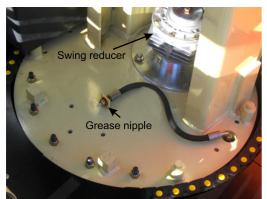
- **NOTE:** Used oils and cartridges must be disposed of according to regulations in force.
- **NOTE:** Aside from JLG recommendations, it is not advisable to mix oils of different brands or types, as they may not contain the same required additives or be of comparable viscosities. If use of hydraulic oil or grease other than recommended in the previous chart, contact JLG Industries for proper recommendations.

#### IMPORTANT

LUBRICATION INTERVALS ARE BASED ON MACHINE OPERATION UNDER NORMAL CONDITIONS. FOR MACHINES USED IN MULTI-SHIFT OPERATIONS AND/OR SEVERE ENVIRONMENTS, LUBRICATION FREQUENCY MUST BE INCREASED ACCORDINGLY.

#### 3. Turntable Lubrication

#### **Bearing Track :**



Lube Point - Grease Fitting Lube - TYPE **E** Interval - Every 250 hours of operation.

Grease the bearing track using a grease pump.

#### Turntable Teeth :

Lube Point(s) - Coat each tooth. Lube - TYPE **C** Interval - Every 1000 hours of operation

• Unscrew the 4 nuts to remove the slewing reducer.

### 

OPERATION MUST BE PERFORMED ON FLAT AND HORIZONTAL GROUND, IN AN AREA ALLOWING FULL ROTATION OF THE STRUCTURE.

 Apply new grease with a brush on the turntable teeth through the reducer's centering hole. Rotate the structure manually to ensure all the teeth have been greased.

#### 4. Lifting chains lubrication

#### Lube - TYPE D

Interval - every 125 hours or once every 30 days of operation.

Comments - Lubricant can be applied manually with a brush or by spraying. Apply lubricant :

- Longitudinally : in areas where joints are under small load to facilitate penetration of the lubricant.

- Transversally : between the plates to enable the lubricant to reach the joint and between the internal plates and the rollers.

Temperature		Recommended viscosity	
C°	F°	grades ISO - VG	
-15 < T ≤ 0	5 < T ≤ 32	15 to 32	
0 < T ≤ 50	32 < T ≤ 122	46 to 150	
50 < T < 80	122 < T < 176	220 to 320	

5. Mast Section Lubrication

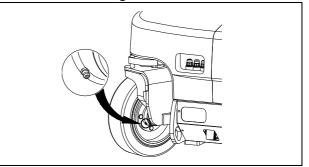


Lube - TYPE **B** 

Interval - every 125 hours of operation or after each cleaning.

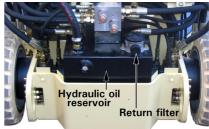
Comments - Clean the inside wall of mast to remove the old grease. Lubricate the mast inside wall using a brush.

#### 6. Wheel Bearing Lubrication



Lube point(s) - 2 Grease Fittings Lube - TYPE **E** Interval - every 250 hours of operation. Comments - One fitting on each hub.

#### 7. Hydraulic Oil Reservoir



Lube Point(s) - Return filter Capacity - 22 litres Lube - TYPE **A** Interval - Check oil daily, change after every 1000 hours of operation or at least every 2 years.

#### **Reservoir Draining :**

### IMPORTANT

THE FILTERS MUST BE REPLACED WHEN THE OIL IS CHANGED IN THE MAIN RESERVOIR.

a. Position the Platform/Off/Ground Selector Switch to "O" position.

**b.** Place a container with a minimum capacity of 25 litres under the oil reservoir plug.



- **c.** Unscrew the drain plug (see above figure).
- **NOTE:** Do not let the oil spill on the work platform or on the ground.
  - **d.** Tighten the drain plug once all the oil has been drained.
  - e. Used oils must be disposed of according to regulations in force.

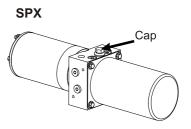
#### **Reservoir Filling :**

- f. Replace the pressure filter cartridge (refer to "Hydraulic Filters section").
- **g.** Unscrew the return filter cover and remove the spring.

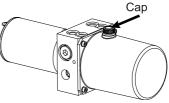


- h. Remove the filter cartridge.
- i. Fill the tank with new oil to the maximum level.
- j. Install a new filter cartridge, check the presence of the O-ring and close the filter lid.
- **k.** Operate mast lift/lower for several seconds to bleed the air from the hydraulic circuit.
- I. Check oil level in the tank through sight gauge on the reservoir and add oil if necessary, whilst THE WORK PLATFORM IS IN THE RETRACTED POSITION, without exceeding maximum level.

8. Steering hydraulic unit reservoir



PARKER



Lube Point(s) - Breather Cap Capacity - SPX: 1 litre - PARKER: 0.75 litre Lube - TYPE **A** 

Interval - Check after every 125 hours of operation. Drain after 1000 hours of operation or at least every 2 years.

#### **Reservoir Draining :**

- **a.** Disconnect the battery from the work platform.
- **b.** Tag and disconnect electrical cables from the hydraulic unit motor.
- **c.** Tag and disconnect the hydraulic lines from the hydraulic unit output. Cap the hydraulic lines and the unit port holes.

### 

HIGH PRESSURE OIL COULD PENETRATE SKIN AND CAUSE INJURIES OR BURNS. LOOSEN THE HYDRAULIC CONNECTIONS VERY SLOWLY TO ALLOW THE PRESSURE TO DROP GRADUALLY.

- **NOTE:** Use a container to collect the oil from the hydraulic lines or from the hydraulic assembly and prevent it from spilling on the work platform or on the ground.
  - d. Remove the hydraulic assembly.
  - e. Place the hydraulic assembly above a container, open the filling hole and turn the assembly upside down to drain the oil from the reservoir.
  - f. Wipe the outside of the assembly with a lint-free rag.
  - **g.** Install the hydraulic assembly, reconnect but do not tighten the hydraulic lines and the electrical cables.
  - **h.** Used oils must be disposed of according to regulations in force.

#### **Reservoir Filling :**

- i. Unscrew the filling cap and fill the tank with new oil until the level (visible through the filling hole or through the tank, depending on the hydraulic unit installed) is 1 cm below the filling hole.
- **j.** Install the cap and perform several steering movements to bleed the air from the hydraulic circuit.
- **NOTE:** Tighten the hydraulic lines as soon as the oil starts flowing out.
  - **k.** Add oil in the tank if necessary.

#### 9. Tires And Wheels

#### Tire wear and damage :

Inspect tires periodically for wear or damage. Tires with worn edges or distorted profiles require replacement. Tires with significant damage in the tread area or side wall, require immediate evaluation before placing the machine into service.

#### Wheel installation :

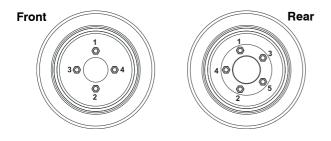
It is extremely important to apply and maintain proper wheel mounting torque.

### **WARNING**

WHEEL NUTS MUST BE INSTALLED AND MAINTAINED AT THE PROPER TORQUE TO PREVENT LOOSE WHEELS, BROKEN STUDS AND POSSIBLE SEPARATION OF WHEEL FROM THE AXLE. BE SURE THAT THE LUG NUTS ARE SEATED PROPERLY TO THE WHEEL.

Use a torque wrench to tighten the fasteners. If you do not have a torque wrench, tighten the fasteners with a lug wrench, then immediately have a service garage or dealer tighten the lug nuts to the proper torque. Overtightening will result in breaking the studs or permanently deforming the mounting stud holes in the wheels. The proper procedure for attaching wheels is as follows :

- Start all nuts by hand to prevent cross threading. DO NOT use a lubricant on threads or nuts.
- Tighten nuts in the following sequence :



#### Table 8-6. Wheel Torque Chart

Torque Values	(Mm)
TOTOLLE VAILLES	

I	( )	
Front Wheels	Rear Wheels	
150	170	

• Tightening of the nuts should be done in stages. Following the recommended sequence, tighten nuts as follow :

Torque Stages (Nm)

	1st stage	2nd stage	3rd stage
Front	50	100	150
Rear	55	110	170

• Wheel nuts should be torqued after first 50 hours or after each wheel removal. Check and torque every 3 months or 150 hours of operation.

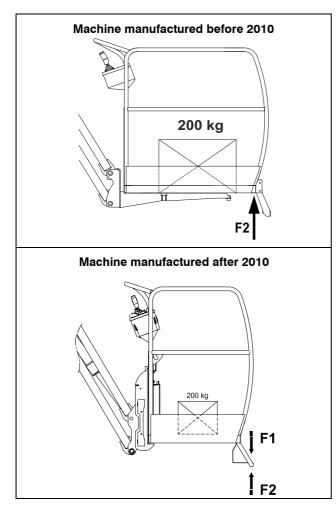
#### IMPORTANT

TIGHTEN THE NUTS USING A TORQUE WRENCH. <u>DO NOT</u> USE IMPACT WRENCH.

# 10. Verification Of The Overload Detection Setting

Interval - Check after every 6 months of operation.

- **a.** Place a 200 kg load evenly distributed on the platform floor.
- **b.** Position the Platform/Off/Ground selector switch to "Platform Controls". Ensure the lower emergency stop is not activated.
- **c.** Apply a slight pressure F1 on the platform and ensure that :
- An acoustic alarm sounds.
- The corresponding LED lights up.
- Every function is disabled from the platform controls.
- **d.** Position the "Ground Controls" / "Platform controls" selector switch to "Ground Controls" and ensure that :
- An acoustic alarm sounds.
- The corresponding LED lights up.
- Every function disabled from the ground controls.
- **e.** Apply a slight traction F2 on the platform and ensure that the acoustic alarm stops.



#### 11. Verification Of The Tilt Alarm Setting

Interval - Check after every 6 months of operation.

- a. Place machine on a known level surface.
- b. Position the selector switch to "Ground controls".
- c. Chock both rear wheels.
- **d.** Place a spirit level (digital display) on the chassis positioned lengthways.
- e. With a jack of appropriate capacity, lift the front of the chassis to tilt level specified in Table 8.1and ensure that :
  - An acoustic alarm sounds when the chassis is tilted at its max value.
  - The corresponding LED lights up on the platform controls.
- f. Repeat steps (c) to (e) with the front wheels chocked and lift at the rear.
- **g.** Place a spirit level (digital display) across the chassis.
- **h.** With a jack of appropriate capacity, lift the right hand side of the chassis to tilt level specified in Table 8.1 and ensure that :
  - An acoustic alarm sounds when the chassis is tilted at its max value.
  - The corresponding LED lights up on the platform controls
- i. Repeat steps (g) and (h) with the left side of the chassis lifted.
- j. Remove the blocks.



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